

# Custom-Printed & Labeled Tin Cans

We meet industry standards ASTM D3078-94 for flexible packaging. Please contact your Inside Sales & Service Representative for further clarification.

## 1 Vertical Alignment

**TOLERANCE OF +/- 1/8"**

Artwork centering vertically on the can.

## 2 Can Seam Alignment

**TOLERANCE OF +/- .5"**

The edge of the PDF will align with the seam of the can.

## 3 Quantity Tolerance

Cans will be produced to the exact quantity ordered. There will be no shortages or overages in the quantity shipped.

## 4 Color Tolerance

**TOLERANCE OF 3 DELTA E**

We use color matching software to help verify the press is calibrated for the correct color. In order to measure color accurately, we need at least .25" worth of solid area to target. We cannot measure color on patterns, gradients or metallic elements.

## 5 Color Registration (Direct Print Only)

**TOLERANCE OF +/- 1/32"**

Four color process printing uses four colors of ink. Even the slightest shift in one of the four colors can cause the printed image to appear blurred or fuzzy.

## 6 Label Alignment (Labeled Cans Only)

**TOLERANCE OF +/- 1/32"**

At label seam, the top and bottom edge may not line up perfectly.

## 7 Storage & Fill Conditions

**40-80°F AT 30-60% RELATIVE HUMIDITY**

Storage conditions and filling temperatures outside of these ranges may affect label adhesion properties on labeled tin cans.

